Technical Data Sheet

Polyfort 30 GFC K1079 NAT

Polypropylene, Homopolymer

Product Description

30% glass fiber reinforced PP-Homopolymer chemically coupledFormer name: Polyfort FPP 30 GFC

Processing Method	Injection Molding
Attribute	Chemically Coupled; Homopolymer
Filler/Reinforcement	Glass Fiber, 30%

Typical Properties	Nominal Value	Units	Test Method
Physical			
Melt Volume Flow Rate, (230 °C/2.16 kg)	5.0	cm³/10 min	ISO 1133
Density, (Method A)	1.13	g/cm³	ISO 1183
Mechanical			
Tensile Strain at Break, (Type 1A, 5 mm/min)	2.8	%	ISO 527-2
Flexural Modulus, (2.0 mm/min)	6000	MPa	ISO 178
Tensile Stress at Break, (Type 1A, 5 mm/min)	84.0	MPa	ISO 527-2
Tensile Modulus, (1 mm/min, Type 1A)	6500	MPa	ISO 527-1
Flexural Stress			
(2.0 mm/min, 3.6%)	126	MPa	ISO 178
(2.0 mm/min, 3.4%)	128	MPa	ISO 178
Impact			
Charpy Impact Strength - Notched			
(23 °C, Type 1, Edgewise, Notch A)	10	kJ/m²	ISO 179
(-30 °C, Type 1, Edgewise, Notch A)	8.0	kJ/m²	ISO 179
Charpy Impact Strength - Unnotched			
(23 °C, Type 1, Edgewise)	48	kJ/m²	ISO 179
(-30 °C, Type 1, Edgewise)	45	kJ/m²	ISO 179
Hardness			
Ball Indentation Hardness, (H 358/30)	120	MPa	ISO 2039-1
Ball Pressure Test, (145 °C)	Pass		IEC 60695-10-2
Thermal			
Vicat Softening Temperature			
(B (50N), 50 °C/h)	130	°C	ISO 306
(A (10N), 50 °C/h)	165	°C	ISO 306
Deflection Temperature Under Load Unannealed (0.45 MPa), (Flatwise)	159	°C	ISO 75-2/B
Deflection Temperature Under Load Unannealed (1.80 MPa), (Flatwise)	160	°C	ISO 75-2/A

Electrical			
Volume Resistivity	>1.0E+13	ohm*m	IEC 62631-3-1
Surface Resistivity	>1.0E+15	ohm	IEC 60093
Flammable			
Burning Rate			
(2.00 mm)	58	mm/min	FMVSS 302
(2.00 mm)	58	mm/min	ISO 3795
Glow Wire Flammability Index			
(1.5 mm)	775	°C	IEC 60695-2-12
(3.0 mm)	775	°C	IEC 60695-2-12
Glow Wire Ignition Temperature			
(1.5 mm)	800	°C	IEC 60695-2-13
(3.0 mm)	800	°C	IEC 60695-2-13
UL Information			
Flammability Classification			
(1.5 mm)	HB		IEC 60695-11-10, -20
(3.0 mm)	HB		IEC 60695-11-10, -20
UL File Number	E86615		

Injection Parameters	Nominal Value	Units
Drying Time	2.0 to 3.0	hr
Drying Temperature	80	°C
Processing (Melt) Temp	220 to 260	°C
Injection Rate	Moderate-Fast	
Mold Temperature	30 to 60	°C